IN THE CLAIMS

1. (**Currently Amended**) A method for manufacturing a thin-film magnetic head comprising the steps of:

sequentially depositing a first magnetic layer, a non-magnetic layer and a second magnetic layer; and

forming a three-layer pole tip structure located between an air bearing surface and a position at a predetermined height from the air bearing surface by ion milling using no reactive gas said first magnetic layer, said non-magnetic layer and said second magnetic layer,

said non-magnetic layer being made of a material having an etching rate, for the ion milling using no reactive gas, equal to or higher than that of a material for making of said first and second magnetic layers.

- 2. (**Currently Amended**) The method as claimed in claim 1, wherein a material for making said recording gap layer of said non-magnetic layer is one selected from a group of silicon dioxide, tantalum oxide, silicon carbide and aluminum nitride.
- 3. (**Currently Amended**) The method as claimed in claim 1, wherein a material for making of said first and second poles magnetic layers is nitride containing iron.
- 4. (**Currently Amended**) The method as claimed in claim 1, wherein the material for making said recording gap layer of said non-magnetic layer is tantalum oxide, and wherein the material for making of said first and second poles magnetic layers is nickel iron.